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# **Critical Heat Flux near the Critical Pressure in Heater Rod Bundle Cooled by R 134a Fluid: Effects of Unheated Rods and Spacer Grid**



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# Introduction

## Background

- **When the SCWRs are operated with a sliding pressure start-up mode, the CHF should be avoided during the power-increasing phase under sub-critical pressure conditions.**
- **The safety analyses for abnormal pressure transients including a LOCA; It is necessary to understand the CHF characteristics near the critical pressure.**
- **There has been no information on the CHF near the critical pressure.**

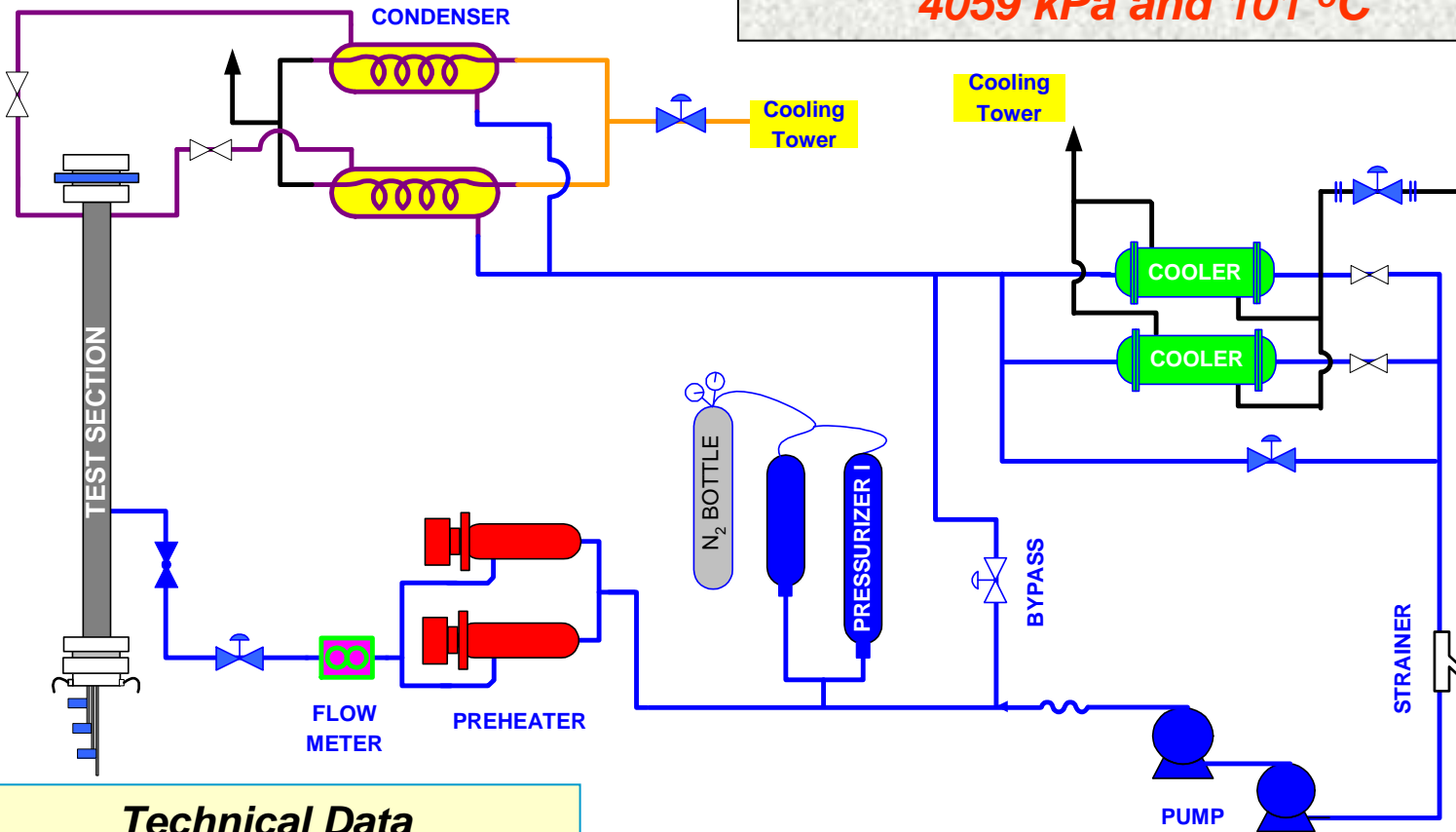
## Objectives

- **To obtain novel information about the CHF phenomenon near the critical pressure,**
  - ◆ **The CHF in a 5x5 heater rod bundle cooled by R-134a fluid has been carefully measured under sub-critical pressure conditions near the critical point.**

# Experimental Apparatus (1/3)

## Freon Loop

**Critical Press. and Temp. of R-134a**  
**4059 kPa and 101 °C**



### Technical Data

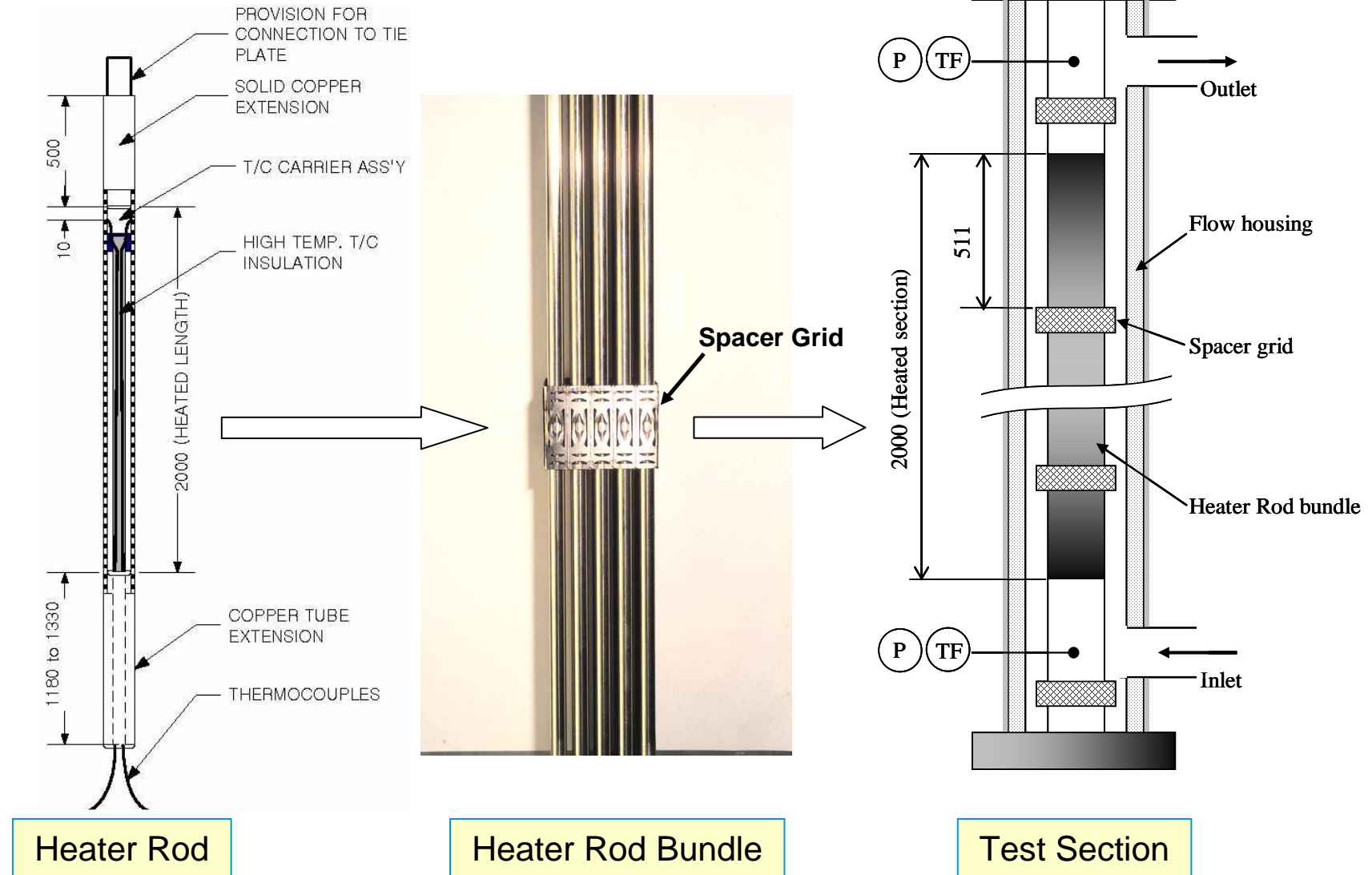
- Max. operation press.: 4.5 MPa
- Max. operation temp.: 150 °C
- Flow rate: 15 kg/s
- Test section power: 720 kW DC
- Working fluid: R134a

### Water Equivalent Data

- Pressure: 27.5 MPa
- Flow rate: 21 kg/s
- Power: 9360 kW DC

# Experimental Apparatus (2/3)

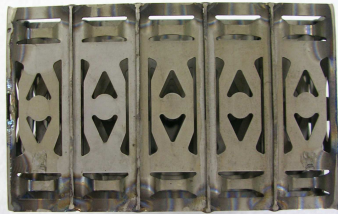
## Test Section Configuration



# Experimental Apparatus (3/3)

## Type of Test Bundle

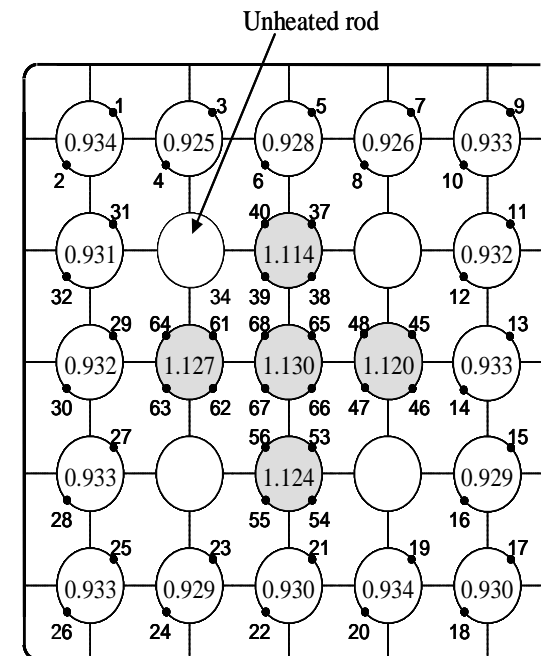
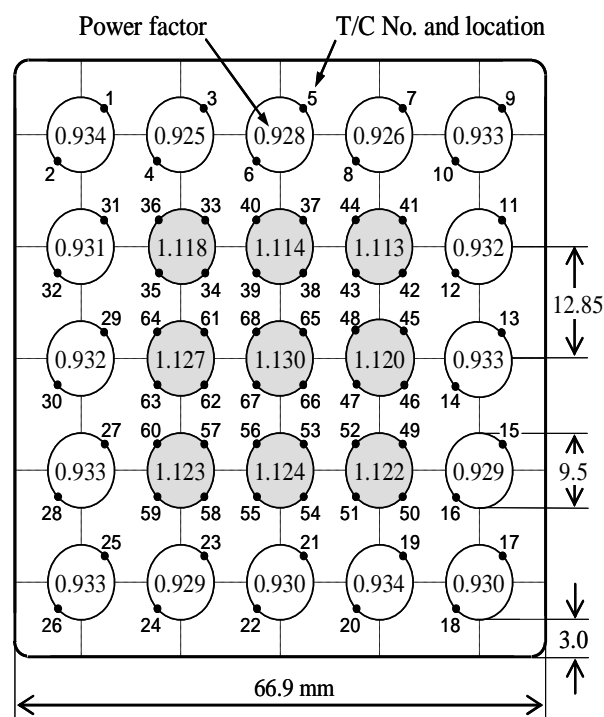
- D=9.5 mm, Pitch=12.85 mm
- Radial Power distribution : **Non-uniform**
- Axial Power distribution : Uniform



Plain Spacer Grid



Mixing Vane Spacer Grid



➤ **TB-1** : with All Heated Rods and Plain Spacer Grids

➤ **TB-2** : with All Heater Rods with Mixing Vane Spacer Grids

➤ **TB-3** : with 4 Unheated Rods and Plain Spacer Grids

# CHF Experiments

## Experimental Conditions

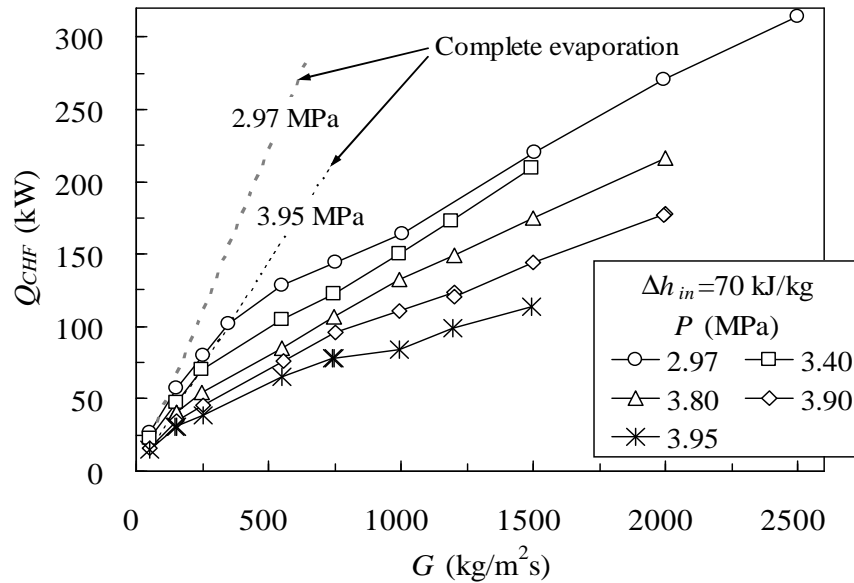
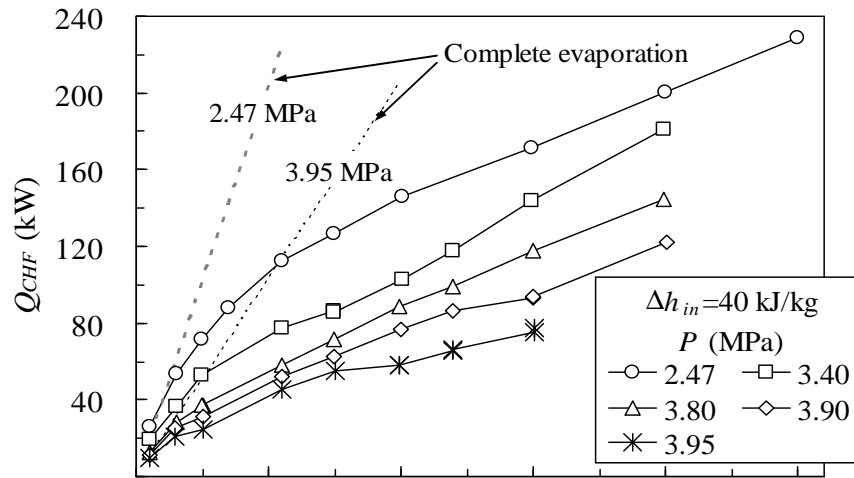
- Test Section Outlet Pressure : 2.47 ~ 4.03 MPa ( $P/P_c$  : 0.6 ~ 0.99)
- Mass Flux : 50 ~ 2000 kg/m<sup>2</sup>s
- Inlet Subcooling : 40 ~ 84 kJ/kg
  - Critical quality (cross-sectional average thermodynamic quality at CHF occurrence location): -2.6 ~ 0.78 (-)

## Measurements

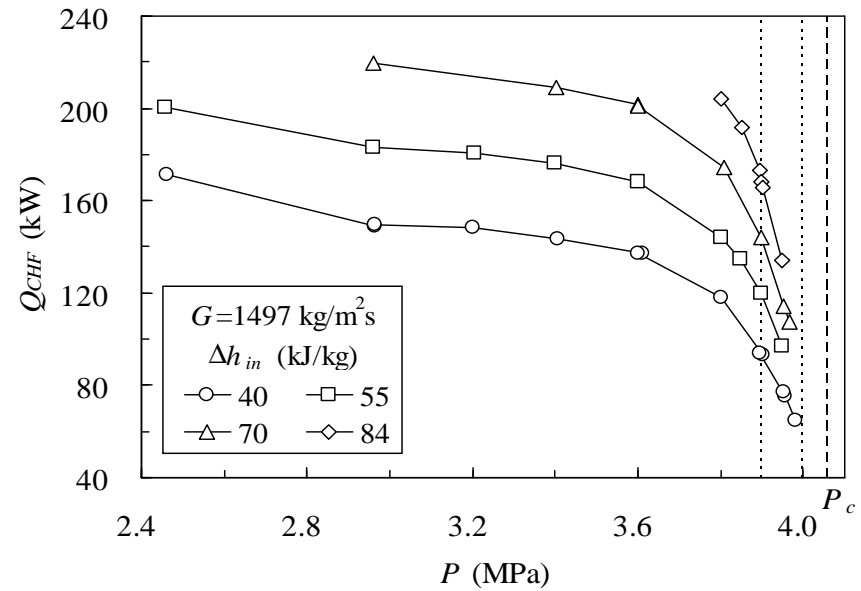
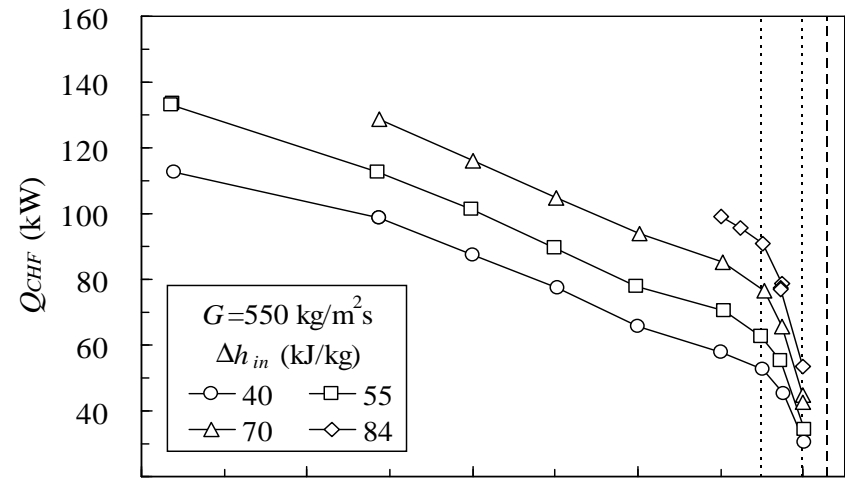
- Measurement Uncertainty
  - ◆ Temperature : ±0.7 K
  - ◆ Pressure : ±0.25 %
  - ◆ Mass Flux : ±0.6 %
  - ◆ Bundle Power : ±1.8 %
- The critical power  $Q_{CHF}$  (bundle total power at CHF conditions) has been observed.



# Experimental Results : CHF Characteristics ( 1 / 2 )



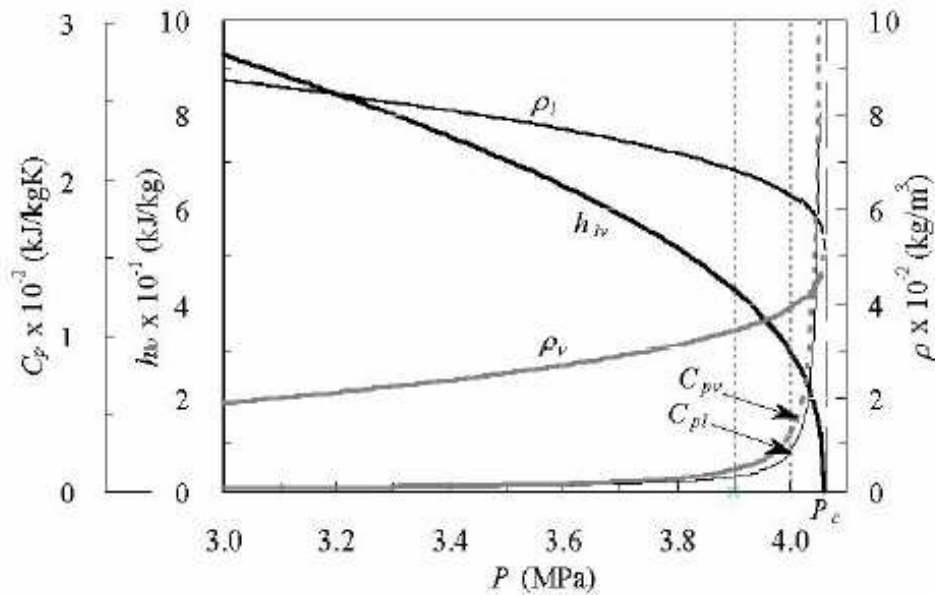
Critical power as a function of the mass flux (TB-1)



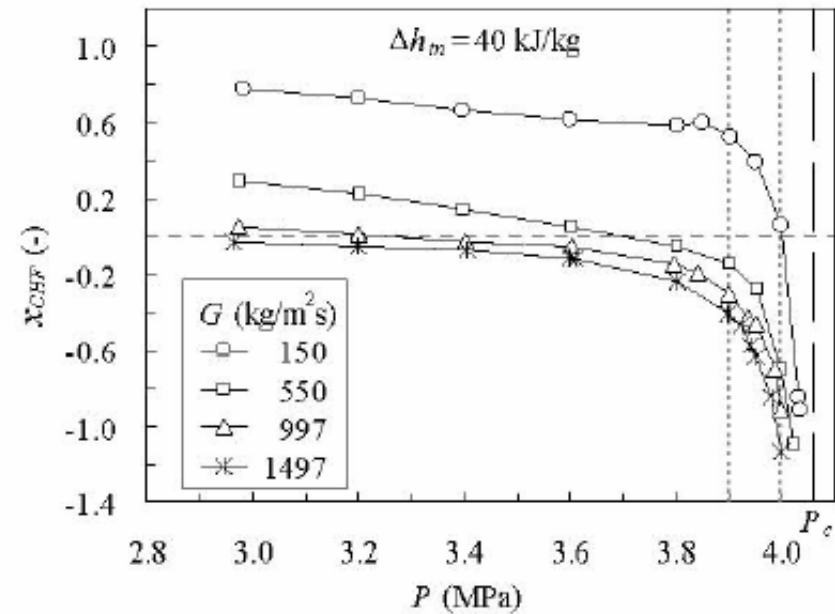
Effect of pressure on critical power (TB-1)

# Experimental Results : CHF Characteristics (2/3)

## Sharp Variations in the Thermodynamic Properties near the Critical Pressure



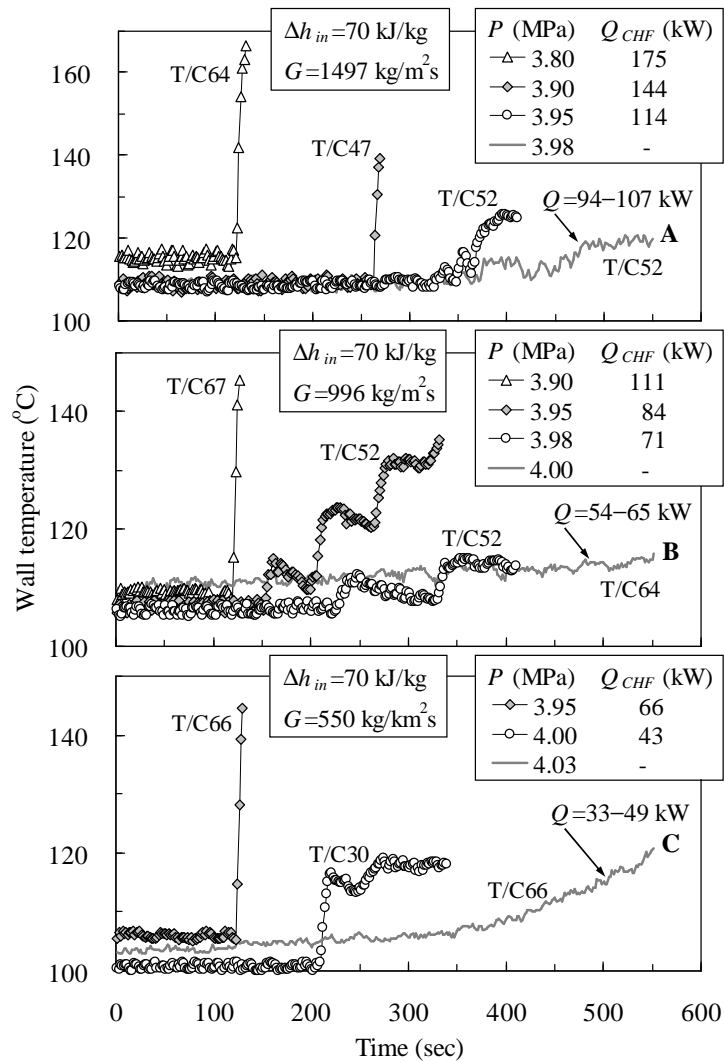
Thermodynamic properties with the pressure (TB-1)



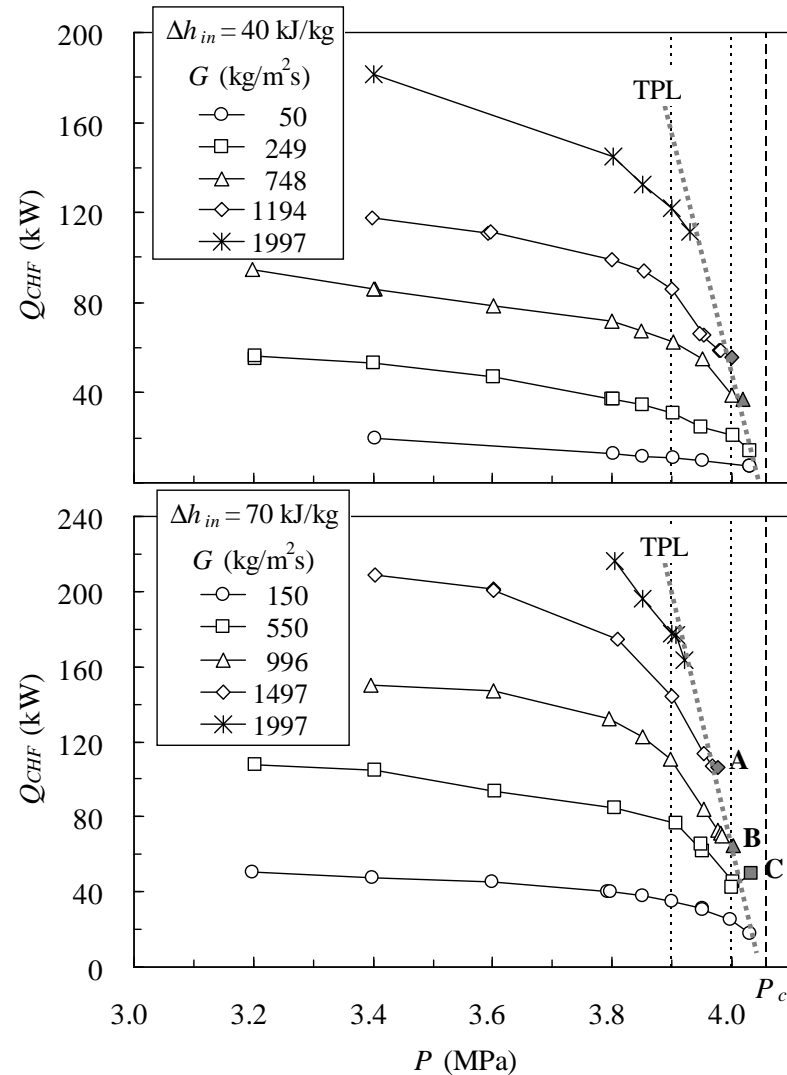
Critical quality with the pressure (TB-1)

# Experimental Results : CHF Characteristics (3/3)

## Disappearance of CHF Phenomenon near the Critical Pressure : Threshold Pressure



Wall temperature variations at CHF conditions (TB-1)



Threshold pressure Line (TB-1)

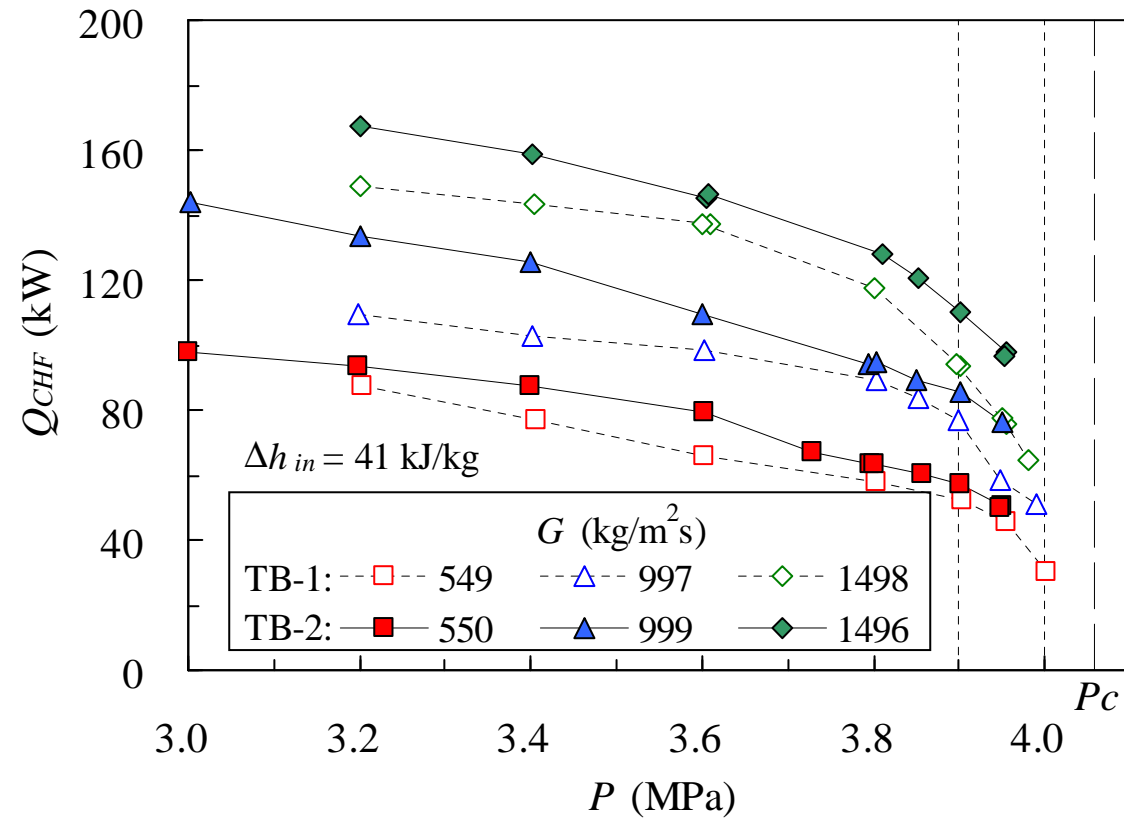


# Experimental Results : Effect of Spacer Grid

**TB-1 : with Plain Spacer Grids**

versus

**TB-2 : with Mixing Vane Spacer Grids**



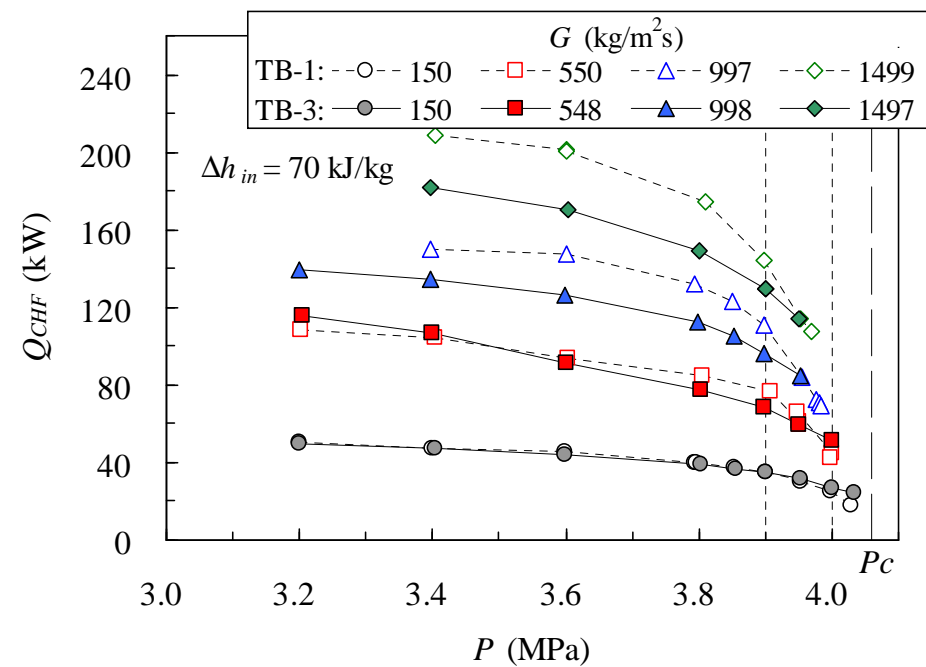
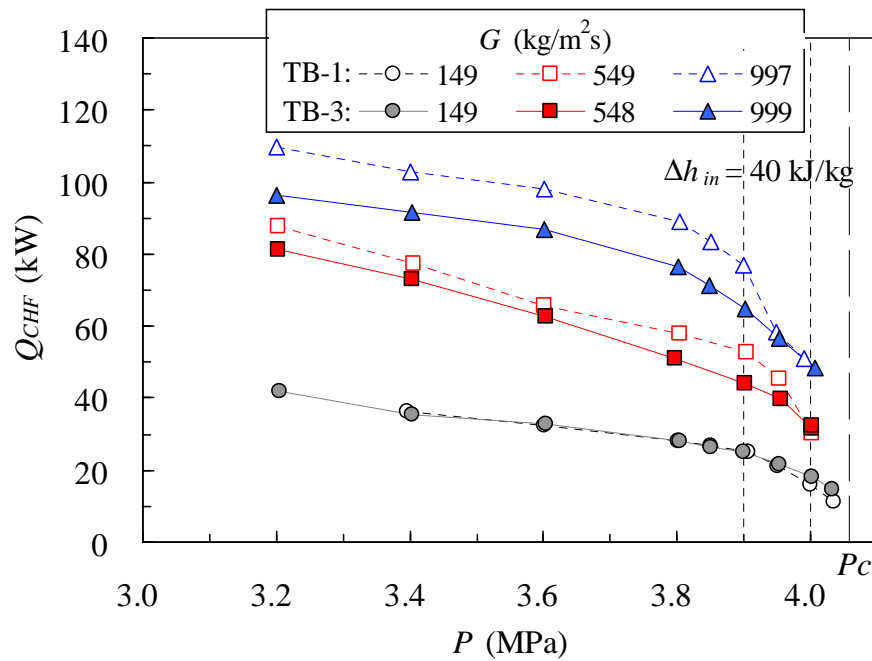
Critical power as a function of the pressure

# Experimental Results : Effect of Unheated Rods

**TB-1 : with Plain Spacer Grids**

versus

**TB-3 : with Unheated Rods and Plain Spacer Grids**



Critical power as a function of the pressure



# Conclusions

- **The critical power in a 5x5 heater rod bundle cooled by R-134a fluid has been measured more carefully near the critical pressure.**
- **As the pressure approaches the critical pressure, the critical power decreases sharply at a pressure of about 3.8-3.9 MPa.**
- **The existence of a threshold pressure at which the CHF phenomenon disappears has been observed in the sub-critical pressure region near the critical pressure.**
- **The turbulence effect by the mixing vane of the spacer grid on the critical power is maintained up to a pressure of 3.95 MPa.**
- **The effect of the unheated rods on the critical power becomes smaller as the pressure approaches the critical pressure.**